

**QUALITY CERTIFICATE  
SUSPENSION POLYVINYLCHLORIDE**

Properties	Requirement					
	KSR-57	KSR-60	KSR-67	KSF-65	KSF-70	KSF-75
Color particles, c/250 g, max	20					
K-value	56-58	59-61	66-68	64-66	69-71	74-76
Bulk density, g/l	540-630	520-620	550-610	460-560	450-530	430-510
Grain size	1					
- 250 $\mu\text{m}$ , % $\leq$	95					
- 63 $\mu\text{m}$ , %/ $\geq$						
Flowability, s, $\leq$ ( /150 r)	20	20	20	30	30	30
Porosity, %	14-20	15-22	19-25	24-30	29-35	30-36
Thermostability, min,	30	30	45	35	40	40
Volatile matter, %, max.	0,3					
Residual VCM, ppm, max	1					
Fish eyes, Counts/100cm <sup>2</sup> , max	5					
Volume resistivity, $\text{Om} \cdot \text{cm}$ , min	not determined				$5 \cdot 10^{13}$	not determined